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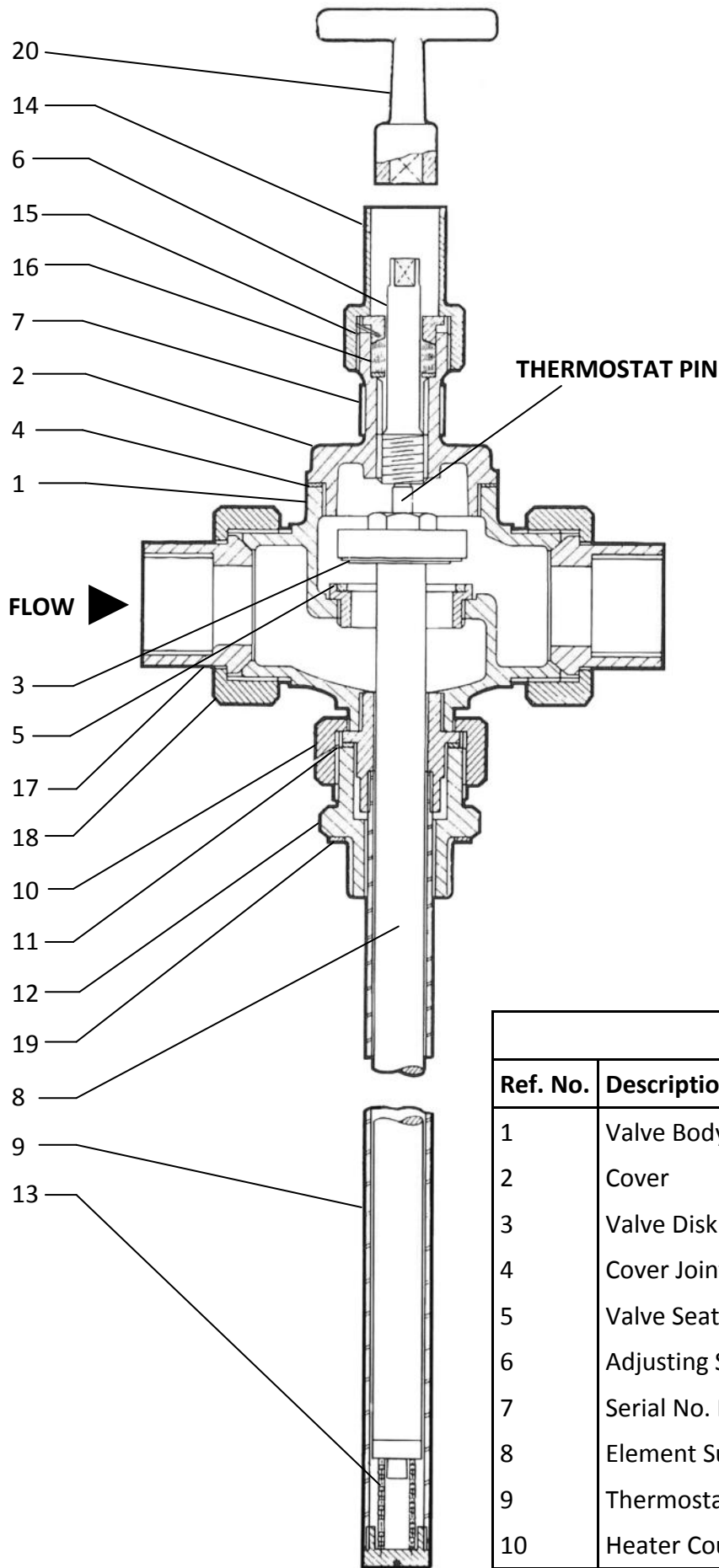
15-20mm EA-1 Thermostatic Steam Control Valve Spare Parts (refer to drawing 11390 on page 3)

Valve Components

Part No.	Drawing Ref.	Description
20-1246A	1	Valve Body 15mm (not sold separately)
20-1249A	1	Valve Body 20mm (not sold separately)
20-1242	2	Valve Cover
n/a	3	Valve Disc (sold as part of item 8: Thermostat Element)
42-1252	4	Cover Joint
71-1227A	5	Valve Seat Sub Assembly
20-1178	6	Adjusting Screw
20-1300	6	Adjusting Screw (Style 2FS & 3F)
n/a	7	Serial Number Plate
70-2510	8	Element Main Assembly 203mm Spec A & B
70-2511	8	Element Main Assembly 254mm Spec A & B
70-2512	8	Element Main Assembly 305mm Spec A & B
70-2513	8	Element Main Assembly 356mm Spec A & B
70-2514	8	Element Main Assembly 356mm Spec C & D, F5 Temp
70-2515	8	Element Main Assembly 356mm Spec C & D, F2 Temp
70-2516	8	Element Main Assembly 356mm Spec C & D, F6 Temp
70-2517	8	Element Main Assembly 356mm Spec C & D, F7 Temp

Cont'd

Part No.	Drawing Ref.	Description
70-2651	9	Stainless Steel Tube Assembly (Spec B & D)
21-1084	10	Heater Coupling Nut (not normally sold as a spare part)
42-1086	11	Coupling Joint (1" BSP)
20-1306A	12	GM Adaptor (1" BSP)
20-1408	12	GM Adaptor (1¼" BSP)
20-1306C	12	Stainless Steel Adaptor (1" BSP)
40-1056	13	Valve Opening Spring
21-1180	14	Gland Nut
20-1210	15	Gland
42-2872/2	16	Gland Packing, 2 required per valve
21-1235	17	Pipe Coupling (3/4" BSP)
21-1238	17	Pipe Coupling (1/2" BSP)
21-1084	18	Pipe Coupling Nut 20mm
21-1253	18	Pipe Coupling Nut 15mm
42-1402	19	Heater Joint
21-1885	20	Adjusting Key



THERMOSTAT PIN

FLOW

Valve Components

Ref. No.	Description	Ref. No.	Description
1	Valve Body	11	Coupling Joint
2	Cover	12	Screwed Adaptor
3	Valve Disk	13	Valve Opening Spring
4	Cover Joint	14	Gland Nut
5	Valve Seat	15	Gland
6	Adjusting Screw	16	Gland Packing
7	Serial No. Plate	17	Pipe Coupling
8	Element Sub-assembly	18	Pipe Coupling Nut
9	Thermostat Pocket	19	Heater Joint
10	Heater Coupling Nut	20	Temp. Adjusting Key

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PART :
EA-1 GENERIC SPARES
DRAWING

PRODUCT :
EA-1

SCALE	DO NOT SCALE
DRAWN	GDP 18/9/18
CHECKED	
ISSUE	1

HORNE ENGINEERING LTD.
JOHNSTONE
RENFREWSHIRE
DR'G. No. 11390